

Cutting / Slitting Machine Operator

Your tasks

The Cutter Operator is responsible for operating equipment that produces body ply, breaker, chafer, and slit gum components for commercial tire manufacturing operations. This position ensures product quality, maintains material inventory, troubleshoots equipment issues, follows safety and operating procedures, and supports continuous improvement initiatives.

HOW YOU WILL MAKE AN IMPACT

- Operate cutter equipment according to production schedules and SAP work orders.
- Monitor machine performance and respond to equipment downtime or abnormal conditions, notifying supervision as needed.
- Read, interpret, and react to machine setup specifications and production requirements.
- Verify that all required materials and supplies are available before production begins.
- Follow Standard Operating Procedures (SOPs) and Work Instructions (WIs) to ensure quality and production targets are met.
- Accurately record production time, quantities, and operational data in required systems.
- Use online and offline quality monitoring systems to ensure components meet established specifications.
- Read product specifications and use measuring devices, gauges, and hand tools to verify product quality.
- Maintain proper scrap reporting using the SBS system and assign the correct reason codes.
- Utilize manufacturing systems, including CGMS, EWM, and SBS, to support workflow, inventory, and quality requirements.
- Maintain adequate component inventory and proper stock levels.
- Operate forklifts and other material-handling equipment safely and responsibly.
- Ensure proper care and maintenance of material-handling equipment.
- Follow all plant, departmental, environmental, and safety policies.
- Comply with Environmental, Safety, and Health (ESH) procedures and work instructions.
- Immediately report unsafe conditions, environmental hazards, or incidents and assist in implementing preventive measures.
- Demonstrate safe work practices and encourage a strong safety culture.
- Maintain 5S standards by keeping work areas clean, organized, and orderly.
- Troubleshoot equipment and process issues using effective problem-solving techniques.
- Communicate effectively with team members, supervisors, support personnel, suppliers, and internal customers.



Job ID
REF99919I

Field of work
Manufacturing Operations and Production

Location
Clinton

Leadership level
Leading Self

Job flexibility
Onsite Job

Working time
Full Time

Legal Entity
Continental Tire the Americas, LLC

- Read and understand written and verbal instructions related to quality standards, specifications, procedures, and tolerances.
- Perform other duties as assigned by supervision.

Your profile

WHAT YOU BRING TO THE ROLE

- High School Diploma or GED.
- Successful completion of the WorkKeys Assessment (Silver level).
- Ability to lead, support, and foster teamwork in a production environment.
- Ability to read and understand specifications and follow written and verbal instructions.
- Basic computer skills with the ability to learn and utilize manufacturing systems.
- Ability to work independently with limited supervision.
- Ability to work rotating 12-hour shifts, including days, nights, weekends, and holidays as required.

ADDITIONAL WAYS TO STAND OUT

- Previous manufacturing or industrial production experience.
- Experience operating Powered Industrial Vehicles (PIVs), including forklifts.

Our offer

THE PERKS

- Immediate Benefits
- Paid Time Off
- Volunteer Time Of
- Tuition Assistance
- Employee Discounts, including tire discounts
- Competitive Bonus Programs
- Employees 401k Match
- Diverse & Inclusive Work Environment
- Employee Resource Groups
- Employee Assistance Program
- Future Growth Opportunities, including personal and professional
- And many more benefits that come with working for a global industry leader!

THE ENVIRONMENT

- Safety is our highest priority and safety procedures/ guidelines must be always adhered to. This includes safety wear such as hearing protection and steel toe shoes.
- The job is within a non-climate controlled environment where you will be exposed to temperature swings (hot/cold), forklift and pedestrian traffic, and noise.
- The role involves various physical tasks, including lifting, bending, stooping, pushing, pulling, and operating sit-down tugger, with comprehensive training provided.

EEO-Statement:

EEO / Disabled / Protected Veteran Employer. Continental offers equal employment opportunities to all qualified individuals, without regard to unlawful consideration to race, color, sex, sexual orientation, gender identity, age, religion, national origin, disability, veteran status, or any other status protected by applicable law. In addition, as a federal contractor, Continental complies with government regulations, including affirmative action responsibilities for qualified individuals with a disability and protected veterans, where they apply. To be considered, you must apply for a specific position for which Continental has a current posted job opening. Qualifying applications will be considered only for the specific opening(s) to which you apply. If you would like to be considered for additional or future job openings, we encourage you to reapply for other opportunities as they become available. Further, Continental provides reasonable accommodations to qualified individuals with a disability. If you need assistance in the application process, please reply to Careers@conti-na.com or contact US Recruiting at 800-821-2727. This telephone line and email address are reserved solely for job seekers with disabilities requesting accessibility assistance or an accommodation in the job application process. Please do not call about the status of your job application, if you do not require accessibility assistance or an accommodation. Messages left for other purposes, such as following up on an application or non-disability related technical issues, will not receive a call back.

Ready to drive with Continental? Take the first step and fill in the online application.

About us

THE COMPANY

Continental is a leading tire manufacturer and industry specialist. Founded in 1871, the company generated sales of €19.7 billion in 2025 and currently employs around 78,000 people in 54 countries and markets.

Tire solutions from the **Tires group sector** make mobility safer, smarter, and more sustainable. Its premium portfolio encompasses car, truck, bus, two-wheel, and specialty tires as well as smart solutions and services for fleets and tire retailers. Continental has been delivering top performance for more than 150 years and is one of the world's largest tire manufacturers. In fiscal 2025, the Tires group sector generated sales of 13.8 billion euros. Continental's tire division employs more than 56,000 people worldwide and has 19 production and 16 development sites.

Are you ready to shape the future with us?