

Internal - Quality Technician IV / Over-Inspector

Your tasks

HOW YOU WILL MAKE AN IMPACT

Ensures product quality by monitoring manufacturing processes, investigating and resolving non-conformities, and supporting compliance with quality standards. Utilizes quality tools, data analysis, and inspection procedures to prevent defects and drive continuous improvement.

- Ensure the quality of compounds, components, and tires through inspection, testing, and defect prevention activities.
- Identify, investigate, and resolve non-conformities, including determining product dispositions in collaboration with Quality Management and Production teams.
- Monitor in-process quality characteristics, perform required over-inspections, and document corrective actions.
- Verify compliance with quality assurance policies, procedures, and error-proofing requirements.
- Utilize measurement tools, data collection systems, and Microsoft Excel to track and analyze quality performance.
- Apply quality management methodologies such as SPC, FMEA, 8D, PPAP, MSA, and ISO/TS 16949 standards.
- Communicate effectively, follow established procedures, and use problem-solving skills to support continuous quality improvement.
- Be self-managed, detail-oriented, and capable of performing under pressure
- Follow all plant, ESH, CBS, quality, and department processes and procedures
- Other duties as assigned

NOTE: May not be inclusive of all work required and may be updated as needed.

Your profile

WHAT YOU BRING TO THE ROLE

- High school diploma or GED
- Must be a current certified grader at Continental Tire Sumter for a minimum of 2 years
- Must be able to work the assigned shift for this position
- Must be able to pass titmus vision exam
- This role is an internal only position, external applicants will not be considered for this role
- Legal authorization to work in the U.S. is required. We will not sponsor individuals for employment visas now or in the future for this job posting
- No relocation assistance is offered for this position

PHYSICAL REQUIREMENTS



Job ID
REF98398G

Field of work
Quality

Location
Sumter

Leadership level
Leading Self

Job flexibility
Onsite Job

Legal Entity
Continental Tire the Americas, LLC

- Ability to stand for long periods of time and lift 20-75 pounds frequently and occasionally up to 100 pounds

ADDITIONAL WAYS TO STAND OUT

- OVI certification

Our offer

All your information will be kept confidential according to EEO guidelines.

EEO-Statement:

EEO / Disabled / Protected Veteran Employer. Continental offers equal employment opportunities to all qualified individuals, without regard to unlawful consideration to race, color, sex, sexual orientation, gender identity, age, religion, national origin, disability, veteran status, or any other status protected by applicable law. In addition, as a federal contractor, Continental complies with government regulations, including affirmative action responsibilities for qualified individuals with a disability and protected veterans, where they apply. To be considered, you must apply for a specific position for which Continental has a current posted job opening. Qualifying applications will be considered only for the specific opening(s) to which you apply. If you would like to be considered for additional or future job openings, we encourage you to reapply for other opportunities as they become available. Further, Continental provides reasonable accommodations to qualified individuals with a disability. If you need assistance in the application process, please reply to Careers@conti-na.com or contact US Recruiting at 800-821-2727. This telephone line and email address are reserved solely for job seekers with disabilities requesting accessibility assistance or an accommodation in the job application process. Please do not call about the status of your job application, if you do not require accessibility assistance or an accommodation. Messages left for other purposes, such as following up on an application or non-disability related technical issues, will not receive a call back.

Ready to drive with Continental? Take the first step and fill in the online application.

About us

Continental is a leading tire manufacturer and industry specialist. Founded in 1871, the company generated sales of €19.7 billion in 2025 and currently employs around 76,000 people in 54 countries and markets.

Tire solutions from the Tires group sector make mobility safer, smarter, and more sustainable. Its premium portfolio encompasses car, truck, bus, two-wheel, and specialty tires as well as smart solutions and services for fleets and tire retailers. Continental has been delivering top performance for more than 150 years and is one of the world's largest tire manufacturers. In fiscal 2025, the Tires group sector generated

sales of 13.8 billion euros. Continental's tire division currently employs around 53,000 people worldwide and has 19 production and 16 development sites.