

## Internal - Process Technician - Extrusion Area (Day Shift: Mon-Fri)

### Ihre Aufgaben

#### HOW YOU WILL MAKE AN IMPACT

Supports the Process Engineer in the extrusion area by driving continuous improvement initiatives focused on process stabilization, cost and waste reduction, and variance control through methodologies such as Six Sigma, TPM, TQM, and Kaizen. This role monitors performance trends, leads problem-solving efforts, supports troubleshooting and project implementation, maintains process documentation, and controls, and ensures adherence to safety, quality, and environmental standards.

- Support the Process Engineer in the extrusion area by improving processes with respect to stabilization, cost reduction, and variance reduction within the department with special focus on the continuous improvement projects, Six Sigma, TQM, and TPM
- Actively participate in monitoring and improving processes throughout the areas
- Utilize continuous improvement skills and work on continuous improvement of systems and processes within the area of responsibilities with focus on process improvement and cost
- Monitor systems to identify trends and anomalies, including green/cured waste, and ensure reduction countermeasures are developed
- Assist in other areas of the plant to improve plant performance
- Track departmental improvement initiatives in Six Sigma, Kaizen, TQM, and TPM
- Participate in TPM, Reliability, Yellow Belt teams, and be active in participating in problem-solving activities
- Act as a team member on other work group teams and manage, identify, develop, and implement continuous improvement projects
- Give timely responses and effective resolutions for departmental production issues
- Assist in daily troubleshooting of the manufacturing process in the area of responsibility and act as a liaison to engineering services for departmental project work
- Adhere to all safety and environmental rules and regulations
- Work overtime as required
- Report out to department using data analysis, collection, and root cause analysis
- Train the trainers and develop work instructions, one-point lessons, process aids, and quality/process alerts
- Must be proactive and possess general computer skills
- Identify process problems and take ownership for results
- Monitor tooling inventory and compare with demand
- Ensure implementation of measures and maintain controls
- Be self-managed, detail-oriented, and capable of performing under pressure
- Follow all plant, ESH, CBS, quality, and department processes and



Job ID  
**REF97193Y**

Standort  
**Sumter**

Leadership Level  
**Leading Self**

Job Flexibilität  
**Onsite Job**

Rechtliche Einheit  
**Continental Tire the Americas, LLC**

- procedures
- Other duties as assigned

***NOTE: May not be inclusive of all work required and may be updated as needed.***

## **Ihr Profil**

### **WHAT YOU BRING TO THE ROLE**

- High school diploma or GED
- Five or more years' related manufacturing experience
- Must be able to work the assigned shift for this position
- This role is an internal only position, external applicants will not be considered for this role
- Legal authorization to work in the U.S. is required. We will not sponsor individuals for employment visas now or in the future for this job posting
- No relocation assistance is offered for this position

### **ADDITIONAL WAYS TO STAND OUT**

- Associates degree
- Six Sigma and green belt or other tire analysis/repair experience
- Computer skills/experience (Word, Excel, CEOS, etc.)

## **Unser Angebot**

All your information will be kept confidential according to EEO guidelines.

### **EEO-Statement:**

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## **Über uns**

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