

Quality Process Inspector (Inspector II) – Cold Prep (Night Shift)

Your tasks

YOUR TASKS

This role involves inspecting tires and semi-products to ensure compliance with Continental Tire quality standards, identifying and addressing non-conformities, and documenting findings in systems like SPC and CGMS. It also includes supporting continuous improvement through CBS meetings, problem-solving, and performance management activities.

HOW YOU WILL MAKE AN IMPACT

- Execute tire inspection to ensure product quality level compliance with Continental Tire WW standards
- Must be able to pass titmus eye exam with/without correction and color blindness to perform tasks
- Utilize, refer to, and perform tasks using Continental Tire WW semi-product off-standard standards catalogue and QMS standards (ISO/TS16949, CCC, etc.)
- Inspect semi-products from preparation to curing according to control plans
- Take the necessary actions in case of non-conformities (inform relevant production personnel, stop the next process from using the off-standard material, blocking of semi-products and items produced with off-standard material)
- Apply non-conformance procedure and complete over-inspection checklists
- Enter data into the electronic SPC data collection system where applicable and
- Knowledge of CGMS system and produce daily report for quality engineers
- Weigh and classify waste in waste collection area and enter/collect data
- Complete error proofing verification
- Support the Continental Business System (CBS) structure by participating in the applicable CBT meeting, reviewing and managing his/her/team performance, conducting simple problem-solving using action sheets, identifying and implementing improvement opportunities, participating in the CBT reviews, and taking ownership for presented parts of the team boards
- Be self-managed, detail-oriented, and capable of performing under pressure
- Follow all plant, ESH, CBS, quality, and department processes and procedures
- Other duties as assigned

NOTE: May not be inclusive of all work required and may be updated as needed.



Job ID

REF92038M

Field of work

Quality

Location

Sumter

Leadership level

Leading Self

Job flexibility

Onsite Job

Legal Entity

Continental Tire the Americas, LLC

Your profile

THE ENVIRONMENT

- Safety is our highest priority and safety procedures / guidelines must be always adhered to. This includes safety wear such as hearing protection, safety shoes, safety glasses (as needed)
- 12-hour 2-2-3 pattern (panama) night shift 6:45pm-7:00am including every other weekend and overtime as needed
- You may be exposed to forklift and pedestrian traffic and noise
- The role involves various physical tasks, including bending, climbing, heavy lifting and standing for long periods of time
- This role starts at \$21.32 an hour. Pay may change for internals depending on current hourly rate

WHAT YOU BRING TO THE ROLE

- High school diploma or GED
- One or more years' experience in manufacturing
- Previous certification in either the tire build/cold prep/quality department (operator, setup, etc.)
- Must be able to work assigned shift for this position
- Must be able to pass color vision exam
- Legal authorization to work in the U.S. is required. We will not sponsor individuals for employment visas now or in the future for this job posting
- No relocation assistance is offered for this position

ADDITIONAL WAYS TO STAND OUT

- Previous data analysis experience in a working environment
- Previous experience with Microsoft Excel
- Continental Tire quality department experience

Our offer

All your information will be kept confidential according to EEO guidelines.

EEO-Statement:

EEO / Disabled / Protected Veteran Employer. Continental offers equal employment opportunities to all qualified individuals, without regard to unlawful consideration to race, color, sex, sexual orientation, gender identity, age, religion, national origin, disability, veteran status, or any other status protected by applicable law. In addition, as a federal contractor, Continental complies with government regulations, including affirmative action responsibilities for qualified individuals with a disability and protected veterans, where they apply. To be considered, you must apply for a specific position for which Continental has a current posted job opening. Qualifying applications will be considered only for the specific opening(s) to which you apply. If you would like to be considered for additional or future job openings, we encourage you to reapply for other opportunities as they become available. Further, Continental provides reasonable accommodations to qualified individuals with a disability. If you need assistance in the application process, please reply to Careers@conti-na.com or contact US Recruiting

at 800-821-2727. This telephone line and email address are reserved solely for job seekers with disabilities requesting accessibility assistance or an accommodation in the job application process. Please do not call about the status of your job application, if you do not require accessibility assistance or an accommodation. Messages left for other purposes, such as following up on an application or non-disability related technical issues, will not receive a call back.

Ready to drive with Continental? Take the first step and fill in the online application.

About us

Continental develops pioneering technologies and services for sustainable and connected mobility of people and their goods. Founded in 1871, the technology company offers safe, efficient, intelligent and affordable solutions for vehicles, machines, traffic and transportation. In 2023, Continental generated preliminary sales of €41.4 billion and currently employs around 200,000 people in 56 countries and markets.

With its premium portfolio in the car, truck, bus, two-wheel and specialty tire segment, the Tires group sector stands for innovative solutions in tire technology. Intelligent products and services related to tires and the promotion of sustainability complete the product portfolio. For specialist dealers and fleet management, Tires offers digital tire monitoring and tire management systems, in addition to other services, with the aim of keeping fleets mobile and increasing their efficiency. With its tires, Continental makes a significant contribution to safe, efficient and environmentally friendly mobility.