

## Sequencing Planner (Working in Shift)

### Your tasks

We are seeking a detail-oriented and analytical Sequencing Planner to join our team in Rayong, Thailand. In this role, you will be responsible for ensuring optimal production output and size achievement through efficient sequencing of production areas in tire manufacturing.

- Sequence production in tire manufacturing areas, including curing, green tire assembly, component, sub-components, and compound to achieve optimal output and size targets
- Utilize SAP PP/CGMS and related modules to manage production sequencing effectively
- Monitor order achievement for all responsible production processes within the shift
- Initiate and communicate corrective actions and changes to the order sequence to minimize production losses
- Optimize lot size and stock structure to ensure adequate compound supply for cold and hot preparation
- Coordinate with Release Team to expedite compound release and decision-making processes
- Collaborate with PI & CM Coordinator to define sufficient recipes for autonomous operation during shifts
- Support Master Planner in pre-planning process, ensuring consideration of Mixing constraints
- Track weekly compound complexity and prepare monthly POR charts and Order Achievement reports
- Work closely with ETO/ISD team to plan appropriate amounts of compounds and master rolls
- Coordinate with Plant Operation to manage raw material and compound demand fluctuations in the production sequence
- Analyze daily size achievement KPI fulfillment and implement necessary corrective actions
- Control and coordinate phase-out processes for tire production



Job ID  
**REF88044C**

Location  
**rayong**

Leadership level  
**Leading Self**

Job flexibility  
**Onsite Job**

Legal Entity  
**Continental Tyres Co., Ltd.**

### Your profile

- Bachelor's degree in Production Engineering, Industrial Engineering, Logistics, or related field
- Proven experience in production processes, sequencing functions, or logistics-related roles
- Proficiency in SAP PP/CGMS and related modules
- Strong analytical and planning skills with a keen eye for detail
- Excellent problem-solving abilities and decision-making skills
- Experience in tire manufacturing industry (preferred)
- Theoretical knowledge of manufacturing, industrial engineering, or process engineering
- Proficient in Microsoft Office Suite
- Ability to work effectively in a shift-based environment
- Strong communication and interpersonal skills for cross-functional

collaboration

- Capability to work under pressure and meet tight deadlines
- Fluency in English, both written and verbal
- Team player with a collaborative approach to work
- Adaptability to changing production demands and priorities

### What We Offer

- Free lunch, uniform and company transportation
- Housing allowance
- Shift allowance
- Performance bonus
- Provident fund
- Flexible working program
- Family health care program
- Group insurance (medical, dental)
- Inclusive and diverse culture
- Good health and wellness program (e.g., sport clubs, fitness)

### Our offer

- The candidate should be opened to multi-skilling and potential moves within the Sequencing department
- The position requires to adjust the plan after 5PM and over the weekend. Working hours within the limit of the German Due Diligence Law (60 hours)

Ready to drive with Continental? Take the first step and fill in the online application.

### About us

**Continental** develops pioneering technologies and services for sustainable and connected mobility of people and their goods. Founded in 1871, the technology company offers safe, efficient, intelligent and affordable solutions for vehicles, machines, traffic and transportation. In 2024, Continental generated sales of €39.7 billion and currently employs around 190,000 people in 55 countries and markets.

Tire solutions from the **Tires group sector** make mobility safer, smarter, and more sustainable. Its premium portfolio encompasses car, truck, bus, two-wheel, and specialty tires as well as smart solutions and services for fleets and tire retailers. Continental has been delivering top performance for more than 150 years and is one of the world's largest tire manufacturers. In fiscal 2024, the Tires group sector generated sales of 13.9 billion euros. Continental's tire division employs more than 57,000 people worldwide and has 20 production and 16 development sites.