

## QM Grader

### Ihre Aufgaben

- Demonstrate exemplary personal behavior in ESH and motivate others
1. Responsible for classification and grading of tires after visual inspection and decision on next process step
- Responsible for classification and grading of tires from rework area and decision on next process step
  - Responsible for classification of off-standard tires and decision on final disposition
  - Input of quality-related data in the GRADING system
  - Take the necessary actions in case of non-conformities (inform relevant people, stop curing press, blocking of tires)
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- Scan and evaluate status of tires returned to grading after Tire Uniformity, Weighing and Over Inspection.
  - Responsible for classifying off-standard tires from the above areas and deciding on final disposition.
  - Monitor quality-related data in QDA system
  - CTD measurement for product
  - Assure plant compliance with ISO9001 internal and external customers as required in the respective areas.
  - Perform daily over-inspection of components and products according to the control-plan
  - 1. Initiation and tracing of corrective actions in case of quality deviations
  - Responsible for segregation and blocking of off-standard products/semi-products/process/machine by following controlled nonconforming procedures.
  - 1. Supervision and performance of investigations and trials for process and product improvement, in cooperation with the production / process / PI.
  - 1. Coordinate calibration process of measuring tool and equipment with metrology team, PLT.
  - 1. Ensure that non conformance tyre is rapidly communicated and documented to Prod/QM/Eng in shift
  - Effective communication and discussion with others department to solve the problem



Job ID  
**REF85312S**

Standort  
**Pluakdaeng**

Leadership Level  
**Leading Self**

Job Flexibilität  
**Onsite Job**

Rechtliche Einheit  
**Continental Tyres Co., Ltd.**

### Ihr Profil

Education Background **High vocational with or any related field**

experience **0 - 2 years of experience in production , manufacturing process or Quality department**

### Unser Angebot

Ready to drive with Continental? Take the first step and fill in the online application.

## Über uns

Continental develops pioneering technologies and services for sustainable and connected mobility of people and their goods. Founded in 1871, the technology company offers safe, efficient, intelligent and affordable solutions for vehicles, machines, traffic and transportation. In 2021, Continental generated sales of €33.8 billion and currently employs more than 190,000 people in 58 countries and markets. On October 8, 2021, the company celebrated its 150th anniversary. With its premium portfolio in the car, truck, bus, two-wheel and specialty tire segment, the Tires group sector stands for innovative solutions in tire technology. Intelligent products and services related to tires and the promotion of sustainability complete the product portfolio. For specialist dealers and fleet management, Tires offers digital tire monitoring and tire management systems, in addition to other services, with the aim of keeping fleets mobile and increasing their efficiency. With its tires, Continental makes a significant contribution to safe, efficient and environmentally friendly mobility.