

Sequencing Planner (Working in Shift)

Ihre Aufgaben

Ensures production volume and size achievement based on Curing mid-term demand, by sequencing appropriately the production areas via the use of SAP PP/CGMS and related modules

- Raise awareness and provide information about ESH responsibilities and duties
- Demonstrate exemplary personal behavior in ESH and motivate others
- Sequencing of production in tire manufacture for curing, green tire assembly, component, required sub-components and compound for plant production areas to achieve optimal production output and size achievement as per the agreed plan with plant operations
- Controlling the phase-in and phase-out processes in all areas of tire production
- Regular monitoring with-in the shift of order achievement for all responsible production processes to SAP PP
- Initiate and communicate the required corrective actions and changes to the order sequence to Production processes to minimize/avoid production losses. Regular reporting of current status
- Transparently communicates the gaps and hindering factors in the production sequence (e.g., process, quality, machine reliability limitation)
- Breakdown the daily curing plan into a feasible sequence for mixing. Taking into account plant constraints, quality requirements and KPIs
- Optimizes the lot size and stock structure to ensure cold & hot preparation do not lack of compounds
- Ensures the preparation sequencing planner are trained on Mixing sequencing processes as they will act as back-up during the shift (after 5PM and over the weekend)
- Works with the Release Team to speed-up the release of compound and decision-making (e.g. Block & Quality status)
- Coordinates with PI & CM Coordinator to define enough recipes. Processes to be defined to be autonomous during the shift (e.g., virgin recipe, X% CM)
- Supports the Master Planner during the pre-planning process to ensure Mixing constraints have been considered
- Tracks the weekly compound complexity (no. of Master Batch, no. of Final Mix)
- Prepares the information (throughput, CUD plan vs. actual) to generate the monthly POR charts (e.g)
- Fills-in the monthly Order Achievement reports provided by IE in preparation of the monthly incentives
- Strives for optimizing the reporting structure (e.g., priority on using the available systems: SAP PP, SAP APO, CGMS). Works closely with Mustang LKU, IT and MSM to define the needs for digitalization
- Works with ETO/ISD team to ensure the right amount of compounds and master roll are planned considering the subsequent processes variation (e.g., buffer compound for sensitive ETO/ISD) do not delay



Job ID
REF77927M

Standort
Pluak Daeng

Leadership Level
Leading Self

Job Flexibilität
Hybrid Job

Rechtliche Einheit
Continental Tyres Co., Ltd.

the production sequence

- Coordinates with Plant Operation to considers the fluctuation of raw material and compound demand in the production sequence. A special attention is required for the phase-in / phase-out of compound during shutdown period
- Ensures that ETO orders are scheduled according to R&D demands
- Ensures SOP tires are scheduled according to demand - Determines phase out date of a tire
- Controls and coordinates phase out process
- Analyze daily the fulfillment of size achievement KPI and take corrective actions were needed

Ihr Profil

- Bachelor degree in Production Engineer, Industrial Engineer, Logistics or related field
- Experience in Tire Manufacturing industry knowledge is an advantage
- Theoretical knowledge of manufacturing, industrial engineering, process engineering or similar
- Experience in production processes and or sequencing function, production or logistics related functions
- Expert in Analytical and planning skills
- Experience in problem solving skills and tools
- Networking and interactions skills with fellow sequencers in other plants
- Communicating effectively and working under time pressure
- Good command in English

Unser Angebot

- The candidate should be opened to multi-skilling and potential moves within the Sequencing department
- The position requires to adjust the plan after 5PM and over the weekend. Working hours within the limit of the German Due Diligence Law (60 hours)

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Über uns

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